Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Super 77(TM) Multipurpose Adhesive (Aerosol)  
MANUFACTURER: 3M  
DIVISION: Industrial Adhesives and Tapes  
Sumitomo/3M Ltd.  
ADDRESS: 3M Center  
St. Paul, MN  55144-1000  
EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 03/25/2005  
Supercedes Date: 02/22/2005  
Document Group: 16-3472-4

Product Use:  
Intended Use: general purpose aerosol adhesive  
Specific Use: General Purpose Aerosol adhesive

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACETONE</td>
<td>67-64-1</td>
<td>20 - 30</td>
</tr>
<tr>
<td>NON-VOLATILE COMPONENTS - N.J. TRADE SECRET REGISTRY NO. 04-499600-6433P</td>
<td>Trade Secret</td>
<td>20 - 30</td>
</tr>
<tr>
<td>PROPANE</td>
<td>74-98-6</td>
<td>15 - 25</td>
</tr>
<tr>
<td>2-METHYLPENTANE</td>
<td>107-83-5</td>
<td>10 - 20</td>
</tr>
<tr>
<td>CYCLOHEXANE</td>
<td>110-82-7</td>
<td>3 - 7</td>
</tr>
<tr>
<td>3-METHYLPENTANE</td>
<td>96-14-0</td>
<td>3 - 7</td>
</tr>
<tr>
<td>2,2-DIMETHYLBUTANE</td>
<td>75-83-2</td>
<td>1 - 3</td>
</tr>
<tr>
<td>2,3-DIMETHYLBUTANE</td>
<td>79-29-8</td>
<td>1 - 3</td>
</tr>
<tr>
<td>HEXANE</td>
<td>110-54-3</td>
<td>&lt; 0.8</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Aerosol  
Odor, Color, Grade: clear, sweet fruity odor  
General Physical Form: Gas aerosol
Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:
Prolonged or repeated exposure may cause:
   Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

May be absorbed through skin and cause target organ effects.

Inhalation:
Upper Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

Intentional concentration and inhalation may be harmful or fatal.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, nausea, diarrhea and vomiting.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure, above recommended guidelines, may cause:
   Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.
   Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.
   Kidney Effects: Signs/symptoms may include reduced or absent urine production, increased serum creatinine, lower back pain, increased protein in urine, and increased blood urea nitrogen (BUN).

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

SECTION 4: FIRST AID MEASURES
4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

- **Autoignition temperature**: No Data Available
- **Flash Point**: -42.00 °F [Test Method: Tagliabue Closed Cup]
- **Flammable Limits - LEL**: No Data Available
- **Flammable Limits - UEL**: No Data Available
- **OSHA Flammability Classification**: Class IA Flammable Liquid

### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate organic solvent. Read and follow safety precautions on the solvent label and MSDS. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to**
local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Do not pierce or burn container, even after use. No smoking while handling this material. Do not spray near flames or sources of ignition. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Vapors may ignite explosively. May cause flash fire. Prevent build-up of vapors - open all windows and doors. Maintain vapor concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapors may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc.

7.2 STORAGE
Store away from acids. Store away from heat. Store out of direct sunlight.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Use with appropriate local exhaust ventilation. Use with functioning spray booth or local exhaust. Use in a well-ventilated area. If exhaust ventilation is not available, use appropriate respiratory protection. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment. Do not use in a confined area or areas with little or no air movement. If exhaust ventilation is not adequate, use appropriate respiratory protection. Provide ventilation adequate to control vapor concentrations below recommended exposure limits and/or control spray or mist.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/ Face Protection
Avoid eye contact with vapors, mists, or spray.
The following eye protection(s) are recommended: Safety Glasses with side shields.

8.2.2 Skin Protection
Avoid skin contact. Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.
Gloves made from the following material(s) are recommended: Polyethylene/Ethylene Vinyl Alcohol.

8.2.3 Respiratory Protection
Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACETONE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>500 ppm</td>
<td>Table A4</td>
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</table>
ACETONE ACGIH STEL 750 ppm Table A4
ACETONE OSHA TWA, Vacated 750 ppm
ACETONE OSHA TWA 1000 ppm Table Z-1
ACETONE OSHA STEL, Vacated 1000 ppm
CYCLOHEXANE ACGIH TWA 100 ppm
CYCLOHEXANE OSHA TWA 300 ppm Table Z-1
HEXANE ACGIH TWA 50 ppm Skin Notation*
HEXANE OSHA TWA, Vacated 50 ppm Table Z-1A
HEXANE OSHA TWA 500 ppm Table Z-1A
HEXANE (ISOMERS OTHER THAN N-HEXANE) ACGIH TWA 500 ppm
HEXANE (ISOMERS OTHER THAN N-HEXANE) ACGIH STEL 1000 ppm
PROPANE ACGIH TWA 1000 ppm
PROPANE OSHA TWA 1000 ppm Table Z-1

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form: Aerosol
Odor, Color, Grade: clear, sweet fruity odor
General Physical Form: Gas aerosol
Autoignition temperature No Data Available
Flash Point -42.00 °F [Test Method: Tagliabue Closed Cup]
Flammable Limits - LEL No Data Available
Flammable Limits - UEL No Data Available
Boiling point Not Applicable
Vapor Density 2.97 [Ref Std: AIR=1]

Specific Gravity 0.726 [Ref Std: WATER=1]
pH No Data Available
Melting point No Data Available

Solubility in Water Nil
Evaporation rate 1.90 [Ref Std: ETHER=1]
Hazardous Air Pollutants 0.4 % weight [Test Method: Calculated]
Hazardous Air Pollutants 0.016 lb HAPS/lb solids
Hazardous Air Pollutants 0.02 lb HAPS/gal [Test Method: Calculated]
Volatile Organic Compounds Approximately 51 % [Test Method: calculated SCAQMD rule 443.1]
Percent volatile <=75 % weight
VOC Less H2O & Exempt Solvents 468 g/l
SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Heat

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aldehydes</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate uncured product in a permitted hazardous waste incinerator. Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility. The facility should be equipped to handle gaseous waste. Facility must be capable of handling aerosol cans. Dispose of empty product containers in a sanitary landfill. RECYCLE EMPTY AEROSOL CONTAINERS WHERE AVAILABLE.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION
ID Number(s):

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - Yes  Pressure Hazard - Yes  Reactivity Hazard - No  Immediate Hazard - Yes  Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>CYCLOHEXANE</td>
<td>110-82-7</td>
<td>3 - 7</td>
</tr>
</tbody>
</table>

This material contains a chemical which requires export notification under TSCA Section 12[b]:

<table>
<thead>
<tr>
<th>Ingredient (Category if applicable)</th>
<th>C.A.S. No</th>
<th>Regulation</th>
<th>Status</th>
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<tbody>
<tr>
<td>HEXANE</td>
<td>110-54-3</td>
<td>Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals</td>
<td>Applicable</td>
</tr>
<tr>
<td>CYCLOHEXANE</td>
<td>110-82-7</td>
<td>Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals</td>
<td>Applicable</td>
</tr>
<tr>
<td>ACETONE</td>
<td>67-64-1</td>
<td>Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals</td>
<td>Applicable</td>
</tr>
</tbody>
</table>

STATE REGULATIONS
Contact 3M for more information.

CHEMICAL INVENTORIES
The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.
INTERNATIONAL REGULATIONS
Non hazardous according to WHMIS criteria.

This material contains one or more ingredients that may be regulated by the International Traffic in Arms Regulation (ITAR), an export control of US military technology and chemicals. Prior to export of this material or any product containing this material, determine whether a proper license from the Department of State must be obtained. See 22CFR 120-130 for any specific requirements.

Contact 3M for more information.

WHMIS: Non-hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification
   Health: 2  Flammability: 4  Reactivity: 0  Special Hazards: None
   Aerosol Storage Code: 3

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
   Health: 2  Flammability: 4  Reactivity: 0  Protection: X - See PPE section.

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:
Section 14: ID Number(s) was modified.

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